

GELOY™ RESIN XP4025

REGION EUROPE

DESCRIPTION

PC/ASA. Excellent weatherability.

TYPICAL PROPERTY VALUES

Revision 20170816

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Taber Abrasion, CS-17, 1 kg	140	mg/1000cy	SABIC method
Tensile Stress, yield, 5 mm/min	50	MPa	ISO 527
Tensile Stress, break, 5 mm/min	40	MPa	ISO 527
Tensile Stress, yield, 50 mm/min	55	MPa	ISO 527
Tensile Stress, break, 50 mm/min	45	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	4	%	ISO 527
Tensile Strain, break, 5 mm/min	15	%	ISO 527
Tensile Strain, yield, 50 mm/min	4	%	ISO 527
Tensile Strain, break, 50 mm/min	15	%	ISO 527
Tensile Modulus, 1 mm/min	2300	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	80	MPa	ISO 178
Flexural Modulus, 2 mm/min	2350	MPa	ISO 178
Hardness, H358/30	98	MPa	ISO 2039-1
Hardness, Rockwell R	115	-	ISO 2039-2
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	15	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -10°C	8	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	6	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -40°C	6	kJ/m ²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	14	kJ/m ²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	7	kJ/m ²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	NB	kJ/m ²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	NB	kJ/m ²	ISO 179/1eU
THERMAL			
Thermal Conductivity	0.24	W/m-°C	ISO 8302



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CTE, 23°C to 60°C, flow	7.E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	9.E-05	1/°C	ISO 11359-2
Ball Pressure Test, 75°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	104	°C	ISO 306
Vicat Softening Temp, Rate B/120	107	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	104	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	86	°C	ISO 75/Ae
Relative Temp Index, Elec	50	°C	UL 746B
Relative Temp Index, Mech w/impact	50	°C	UL 746B
Relative Temp Index, Mech w/o impact	50	°C	UL 746B
PHYSICAL			
Mold Shrinkage on Tensile Bar, flow (2) (5)	0.4 – 0.6	%	SABIC method
Density	1.15	g/cm³	ISO 1183
Water Absorption, (23°C/sat)	0.7	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.25	%	ISO 62
Melt Volume Rate, MVR at 220°C/10.0 kg	5	cm³/10 min	ISO 1133
Melt Volume Rate, MVR at 260°C/5.0 kg	18	cm³/10 min	ISO 1133
ELECTRICAL			
Volume Resistivity	> 1.E+15	Ohm-cm	IEC 60093
Surface Resistivity, ROA	> 1.E+16	Ohm	IEC 60093
Dielectric Strength, in oil, 3.2 mm	27	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	3	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.18	-	IEC 60250
Dissipation Factor, 1 MHz	0.021	-	IEC 60250
Comparative Tracking Index	225	V	IEC 60112
Comparative Tracking Index, M	225	V	IEC 60112
Relative Permittivity, 50/60 Hz	4.3	-	IEC 60250
FLAME CHARACTERISTICS			
UL Recognized, 94HB Flame Class Rating (3)	1.5	mm	UL 94
UL Recognized, 94HB Flame Class Rating 2nd value (3)	3	mm	UL 94
Oxygen Index (LOI)	20	%	ISO 4589
INJECTION MOLDING			
Drying Temperature	90 – 100	°C	
Drying Time	2 – 4	hrs	
Maximum Moisture Content	0.05	%	
Melt Temperature	250 – 270	°C	
Nozzle Temperature	230 – 260	°C	





PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Front - Zone 3 Temperature	240 – 270	°C	
Middle - Zone 2 Temperature	230 – 260	°C	
Rear - Zone 1 Temperature	220 – 250	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	50 – 70	°C	

DISCLAIMER

The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.

It is the customer's responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its and its customers particular purposes. The customer is responsible for the appropriate, safe and legal use, processing and handling of all product(s) purchased from us.

Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particular, warranty of merchantability or fitness for a particular purpose.

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